

Work Order ID 77712-1

December-19-11 8:21:46 AM

77712

Page 1

Item ID: K10003

Revision ID:

Item Name: Saddle, D205-634-011

Start Date: 19/12/2011 Start Qty: 5.00

Required Date: 02/01/2012 Req'd Qty: 5.00

Reference:

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: M.L.J

QC:

Date: 11/12/11

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Create White labels only per PPP K10003

0.00

0.00

CHG 007

8/2/12

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

SP D-01-06.
12/11/11 (4)

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

8/2/12

(42)

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Item ID: K10003

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Saddle, D205-634-011

Start Date: 19/12/2011 Start Qty: 5.00

5

Cust Item ID:

Required Date: 02/01/2012 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

Phg

0.00

Packaging

12/11/12 (2)

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/11/12

*ME
12-01-12*

Picklist Print

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Work Order ID: 77712

77712

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 19/12/2011

Required Date: 02/01/2012

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP: 103.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev: O
 11.03.11 per dsi9536 DD ver: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-51A

Purchased

No

110

Each

138.0000

8

40

**

AN4-51A

Bolt

Location

Loc Qty

Loc Code

ST361

138

118706

50

119127

50

119798

38

AN4-6A

Purchased

No

110

Each

4,130.000

16

80

**

AN4-6A

Bolt

Location

Loc Qty

Loc Code

ST356

4130

119017

4130

AN4C46A

Purchased

No

110

Each

31.0000

4

20-1/2

**

AN4C46A

BOLT

Location

Loc Qty

Loc Code

ST360

31

119849

31

• **Picklist Print**

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• **Work Order ID:** 77712

77712

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 19/12/2011

Required Date: 02/01/2012

Start Qty: 5,000

Required Qty: 5.00

AN6-12A

Purchased

No

110

Each

154.0000

8

40 30

AN6-12A

Bolt

**

h

Location

Loc Qty

Loc Code

ST341

154

119934

154

110

Each

0.0000

32

160

AN960JD416

NAS1149D0463J

Purchased

No

AN960.ID416

Washer

**

119934

mix 75

AN960JD616

NAS1149D0663J

Purchased

No

110

Each

0.0000

8

40

AN960.ID616

Washer

**

mix 75

D2570

Manufactured

No

110

Each

210.0000

24

120

D2570

Bushing

**

77422 71x

Location

Loc Qty

Loc Code

ST017

210

66933

1

67759

6

72122

1

72960

41

77421

161

110

Each

8.0000

1

5

D2571

Manufactured

No

D2571

Saddle, Fwd Out 205

**

77421 25

76438 1x

77426 3x

Location

Loc Qty

Loc Code

ST425

-4

76438

8

ST433

12

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Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 19/12/2011

Required Date: 02/01/2012

Start Qty: 5.00

Required Qty: 5.00

D2572

Manufactured No

110

Each

5.0000

**

D2572

Saddle, Fwd In 205

Location

Loc Qty

Loc Code

ST433

5

71107

2

76442

3

D2573

Manufactured No

110

Each

4.0000

**

D2573

Saddle, Aft Out 205

Location

Loc Qty

Loc Code

ST423

-12

ST434

16

76451

4

D2574

Manufactured No

110

Each

4.0000

**

D2574

Saddle, Aft In 205

Location

Loc Qty

Loc Code

ST434

4

76439

4

D2747

Manufactured No

110

Each

26.0000

**

D2747

Set Screw

Location

Loc Qty

Loc Code

ST021

26

73495

26

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Work Order ID: 77712

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

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K10003

Start Date: 19/12/2011

Required Date: 02/01/2012

Start Qty: 500

Required Qty: 5.00

D2876

D2876

Saddle Spacer

Manufactured No

110 Each 87.0000

**

Location

Loc Qty

Loc Code

ST025

87

73308

7

76949

80

Manufactured No

110 Each 37.0000

**

Location

Loc Qty

Loc Code

ST025

37

73309

37

Manufactured No

110 Each 7.0000

**

Location

Loc Qty

Loc Code

ST478

7

62227

2

76218

5

Manufactured No

110 Each 11.0000

**

Location

Loc Qty

Loc Code

ST423

2

65703

2

ST478

9

76221

1

Manufactured No

110 Each 0.0000

**

D3405-041

D3405-041

Lug Assembly

Manufactured No

110 Each 7.0000

**

Location

Loc Qty

Loc Code

ST478

7

62227

2

76218

5

Manufactured No

110 Each 11.0000

**

Location

Loc Qty

Loc Code

ST423

2

65703

2

ST478

9

76221

1

Manufactured No

110 Each 0.0000

**

D3405-043

D3405-043

Lug Assembly

Manufactured No

110 Each 7.0000

**

Location

Loc Qty

Loc Code

ST478

7

62227

2

76218

5

Manufactured No

110 Each 11.0000

**

Location

Loc Qty

Loc Code

ST423

2

65703

2

ST478

9

76221

1

Manufactured No

110 Each 0.0000

**

D3407-041

D3407-041

Tow Ring

Manufactured No

110 Each 7.0000

**

Location

Loc Qty

Loc Code

ST478

7

62227

2

76218

5

Manufactured No

110 Each 11.0000

**

Location

Loc Qty

Loc Code

ST423

2

65703

2

ST478

9

76221

1

Manufactured No

110 Each 0.0000

**

D3407-041

D3407-041

Tow Ring

Manufactured No

110 Each 7.0000

**

Location

Loc Qty

Loc Code

ST478

7

62227

2

76218

5

Manufactured No

110 Each 11.0000

**

Location

Loc Qty

Loc Code

ST423

2

65703

2

ST478

9

76221

1

Manufactured No

110 Each 0.0000

**

D3407-041

D3407-041

Tow Ring

Manufactured No

110 Each 7.0000

**

Location

Loc Qty

Loc Code

ST478

7

62227

2

76218

5

Manufactured No

110 Each 11.0000

**

Location

Loc Qty

Loc Code

ST423

2

65703

2

ST478

9

76221

1

Manufactured No

110 Each 0.0000

**

D3407-041

D3407-041

Tow Ring

Manufactured No

110 Each 7.0000

**

Location

Loc Qty

Loc Code

ST478

7

62227

2

76218

5

Manufactured No

110 Each 11.0000

**

Location

Loc Qty

Loc Code

ST423

2

65703

2

ST478

9

76221

1

Manufactured No

110 Each 0.0000

**

D3407-041

D3407-041

Tow Ring

Manufactured No

110 Each 7.0000

**

Location

Loc Qty

Loc Code

ST478

7

62227

2

76218

5

Manufactured No

110 Each 11.0000

**

Location

Loc Qty

Loc Code

ST423

2

65703

2

ST478

9

76221

1

Manufactured No

110 Each 0.0000

**

D3407-041

D3407-041

Tow Ring

Manufactured No

110 Each 7.0000

**

Location

Loc Qty

Loc Code

ST478

7

62227

2

76218

5

Picklist Print

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Work Order ID: 77712

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

77712
K10003

Start Date: 19/12/2011

Required Date: 02/01/2012

Start Qty: 5.00

Required Qty: 5.00

D3417-5

Manufactured No

110 Each

25.0000

2

**

D3417-5

Washer

Location

Loc Qty

Loc Code

ST053

25

73326

1

75044

24

Manufactured No

110 Each

45.0000

1

**

D3456-1

D3456-1

Washer

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

38

66848

3

71165

2

73493

33

Manufactured No

110 Each

34.0000

2

**

D3533-1

D3533-1

Set Screw

Location

Loc Qty

Loc Code

ST065

34

73310

34

Picklist Print

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Work Order ID: 77712

77712

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 19/12/2011

Required Date: 02/01/2012

Start Qty: 5.00

Required Qty: 5.00

MS21042L4

Purchased

No

110

Each

9,264.000

24

**

MS21042L 4

Nut

Location

Loc Qty

Loc Code

ST300

9264

117441

51

117601

342

118451

133

119017

3738

119075

5000

MS21043-4

Purchased

No

110

Each

1,361.000

5

**

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST300

470

118686

470

ST301

851

119309

352

119546

499

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5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
1	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: G

Date: 11.06.24